

6. A process of making an exhaust device according to claim 2, characterized in that the said tool comprises an ogival mandrel.

7. A process of making an exhaust device according to claim 3, characterized in that the said tool comprises an ogival mandrel.--

IN THE ABSTRACT OF THE DISCLOSURE

✓
Please insert the following new Abstract:

a2 --An internal combustion engine exhaust device. The device includes a conduit element through which exhaust gases flow. The conduit element includes a housing for mounting a measurement sensor such as an oxygen probe. The housing is formed by a hole extended by an insert produced directly through the conduit element.--

REMARKS

Favorable consideration of this application, as presently amended, is respectfully requested.

By way of the present Preliminary Amendment, Applicants have amended the application to place it in better form for examination. Accordingly, appropriate headings have been added to the various sections of the specification. Unnecessary reference numerals have been removed from the claims. Multiple dependencies have been removed and reinstated as singly dependent claims. A new Abstract has been inserted in standard U.S. format. No new matter has been entered by way of this amendment.